



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D5149-5
Job Sheet 183164



Part No: D5149-5

Job Qty: 10 ea

Part Name: Step Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 7 IPP REV:A NEW ISSUE 14-12-08 JLM VERIFIED BY:DD IPP REV:B 15.11.09 AS PER
DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		PC 18/09/13
100	Waterjet	10 pcs	9/21/18	9/21/18	0.00	0.28	Waterjet1		PC 18/09/13
110	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC2 Waterjet-2		PC 18/09/13
120	QC	10 pcs	9/21/18	9/21/18	0.00	0.00	QC8-6		38
130	Packaging	10 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3		PC 18/09/13
140	QC21-SA	10 Ea	9/21/18	9/21/18	0.00	0.00	QC21		21 SEP 14 2018

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - LOCATION: WA001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.2777 sf (.02777 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	42	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Cap	1.880Inches ± 0.030	1.910 1.850		
2	Step Cap	0.125Inches ± 0.010	0.135 0.115		

Plex 9/13/18 9:14 AM Dart.Gagnon.Michelle



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Container No: S109878



Part: D5149-5

Job No: 183164

Serial No/Batch: S109878

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/13/18

2A-
3C
2-4